



**PETROCHEM**  
Distributing Chemicals Globally

## Monoethanol Amine

Test Description	Specification Limits		Unit of Measure	Test Method
	Min	Max		
Monoethanol amine	99.0		%(w/w)	ASTM D-2073/ 2074
Water Content		0.2	%(w/w)	ASTM D-1364
Colour, pt-Co		10		ASTM D-1209
Sp.Gr. at 20/20°C	1.017	1.019		
Distillation				
IBP	166		°C	ASTM D-1078
DP		174	°C	ASTM D-1078

Comments: Physical properties are not monitored constantly.

**Issue of revision date: 15.04.2013**

**Spec Version:1**