



**PETROCHEM**  
Distributing Chemicals Globally

## Dipropylene Glycol

Test Description	Specification Limits		Unit of Measure	Test Method
	Min	Max		
Dipropylene Glycol, on a dry basis	99.5		%(w/w)	
Acidity as acetic acid		0.01	%(w/w)	
Propylene Glycol		0.2	%(w/w)	
Chlorides		1	ppm	
Colour, Pt-Co		10		
Iron		0.5	ppm	
Distillation @ 760 mm Hg				
Initial Boiling Point	228		°C	
Drying Point		236	°C	
Refractive Index @25 °C	1.4387	1.4393		
Residue on Ignition	0	0.005	%(w/w)	
Specific Gravity@20/20 °C	1.02	1.025		

Comments: Physical properties are not monitored constantly.

**Issue of revision date: 15.04.2013**

**Spec Version:1**